# Cardinal Colorful & PANTONE<sup>®</sup> Perfect

This color selection represents a variety of the powder coatings Cardinal has as stock items in our warehouses across the United States. It is important to note that a large part of our business is custom formulation of powder and liquid coatings to specific criteria. If you cannot find the exact coating you would like, then please let us know. We would be delighted to build a product around your application.

Some projects require only a small amount of custom powder. To address this need, Cardinal developed a unique service called CardinalXpress to manufacture 50-pound batches of handcrafted, custom-designed powder. CardinalXpress powder can range from a full gloss to a 20% gloss system. Cardinal can also manufacture two gloss levels of fine texture in a custom color. We use exterior-durable, TGIC Polyester formulas that have proven to be some of the best powder to apply. CardinalXpress has a simple pricing structure to facilitate quick quotes and quick service. There simply is no reason to compromise your finish.

Cardinal is licensed by PANTONE<sup>®</sup> to accurately simulate both the PANTONE MATCHING SYSTEM<sup>®</sup> colors and the PANTONE Textile Color System<sup>®</sup> with our powder and liquid coatings. This can be done in batches as small as 50 pounds of powder or one gallon of liquid. Some bright colors will require a white base coat to create the brightness seen on the PANTONE Color Guides. Contact your Cardinal Technical Representative for more information.

Cardinal offers a full line of coatings to touch up blemishes on powder-coated products. Touch-up coatings come in aerosol cans containing either nitrocellulose lacquer or acrylic enamel. The acrylic enamel is available in 6-packs of stock Cardinal colors. All achievable colors can be mixed and matched. Most of the varicolored powders do not have a touch-up available. Cardinal offers a small touch-up bottle with a brush in the cap for quick

cover up. For projects that require the durability of powder, but cannot withstand a high baking temperature, we suggest a liquid polyurethane paint. Liquid coatings can be made to match powder-coated surfaces.

### Important notes about our stock coatings:

- Exterior powders start with a T, C or P.
- Metallic exterior powders (T353-GR06, etc.) require a clear coat for exterior durability due to the effects of weathering on the aluminum flakes used to create the metallic appearance.
- H and E powders are not suitable for exterior use if you need color and gloss stability.
- Each powder has some special characteristics we would like to share with you. Please contact your local Cardinal Technical Representative for specific information before you start a new project.
- If your preferred finish is not shown, then please let us know. Many of Cardinal's coatings are customized for special applications and not shown here.



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These are only a few of the color possibilities from Cardinal. We accurately match any sample color that you provide. And, we are licensed to simulate the internationally-recognized PANTONE MATCHING SYSTEM® colors.

- \* To maintain the appearance of exterior metallic finishes a clear topcoat is recommended
- \*\* It is suggested that these products be applied to interior products only.

The first letter of the product code refers to resin system: C: Polyester, E: Epoxy, H: Hybrid, P: Polyurethane, T: Polyester T.G.I.C.

These color samples are representative only and will vary from the actual color depending on the computer monitor or printer used to view them. For an accurate color, gloss and texture sample, contact a Cardinal representative.

Additional metallic finishes are available. Please contact a Cardinal representative for a full list.

Acrylic aerosol touch-up cans with excellent exterior color and gloss retention, and fast dry time are available to match the majority of the colors appearing on this color guide, or can be custom matched to your specifications.

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# **Powder Coatings Without Limits**



Technology/Innovation/Service/Performance



P009-RD02	<b>T009-RD03</b>	<b>T241-RD129</b>	T013-RD15	<b>T009-RD01</b>	P141-		1-BK176
Dark Red 90% Gloss	Red 90% Gloss	Red Fine Texture Semi-Gloss	Red Hammer Semi-Gloss	Red 90% Gloss	Black Fine Text		kle Semi-Gloss
T009-OG26	T009-OG01	<b>T009-YL71</b>	<b>T009-YL14</b>	T009-YL01	T032-BR62	P004-BR23	P0
International Orange 90% Gloss	Safety Orange 90% Gloss	Yellow 90% Gloss	Yellow #13538 90% Gloss	Yellow 90% Gloss	Brown Fine Texture Semi-Gloss	Bronze 40% Gloss	ANSI #49
T007-GN16	T013-GN220	C006-GN03	T007-GN13	T008-BL20	P003-		3-WH16
Traffic Green 70% Gloss	Green Hammer Semi-Gloss	Green 60% Gloss	D.O.T. Green #14066 70% Gloss	Dark Blue 80% Gloss	Gray #26307		itie 30% Gloss**
T009-BL01	C241-BL210	T009-BL05	H308-BL03	T032-BL04	T008-GR736	P008-GR21	T0(
Blue 90% Gloss	Blue Fine Texture Semi-Gloss	Blue 90% Gloss	Blue 80% Gloss**	Blue Texture #25109 Semi-Gloss	Gray ANSI 61 80% Gloss	RAL 7042 Gray 80% Gloss	RAL 7035
P009-BK180	T009-BK12	P008-BK06	T008-BK181	T006-BK05	H309-		2-BG03
Black Ultra-Smooth 90% Gloss	Black #17038 90% Gloss	Black 80% Gloss	Black 80% Gloss	Black 60% Gloss	Frost White S		ure Semi-Gloss
		4-BK02 H302- 10% Gloss Black 20%		<b>2-BK08</b> 338 20% Gloss	T009- Designer Beig		9-BG02 90% Gloss
	T001-BK120 Black 10% Gloss	E300-BK147 Flat Black**	E300-BK11 Flat Black 3% Gloss**		P009-1 White 90		9-WH11 90% Gloss
C241-BK01	<b>T241-BK59</b>	C241-BK110	C241-BK109	E141-BK19	E305-GR533	E305-WH243	H3
Black Texture Semi-Gloss	Black Texture Semi-Gloss	Black Extra Fine Texture Semi-Gloss	Black Fine Texture Semi-Gloss	Black Texture Low-Gloss**	Gray Primer 50% Gloss**	White Primer 50% Gloss **	Anti-Gassing



